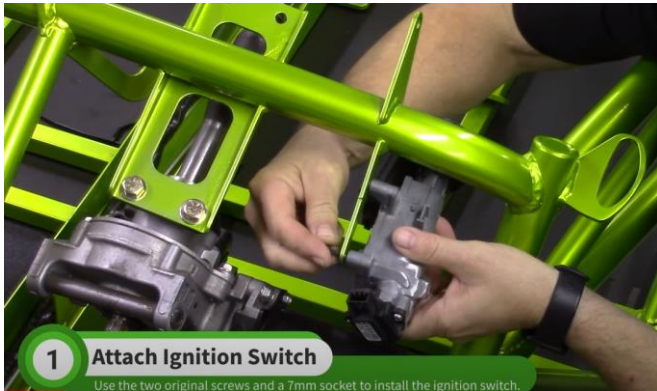


Video 17 (Routing the dash and front end wiring)

Install the ignition switch using the 2 small donor screws and tighten with a 7mm socket.



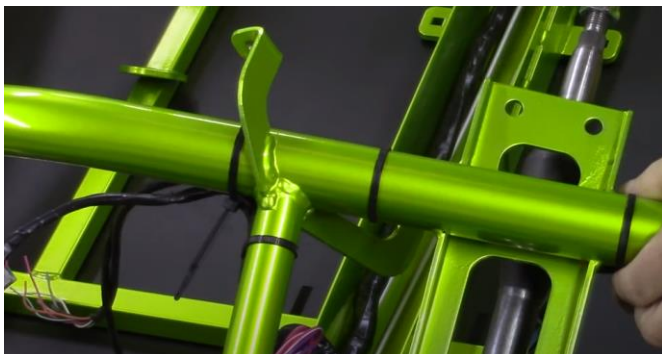
Guide the power steering wires around the power steering unit.



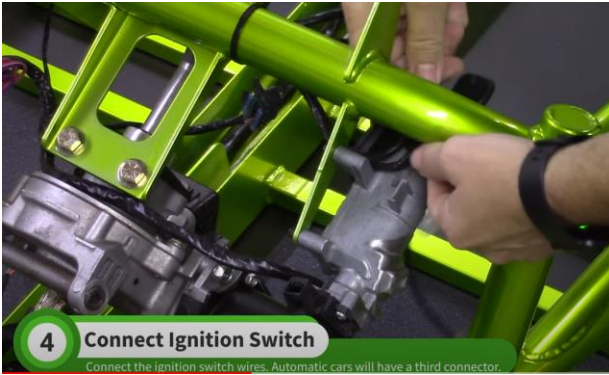
Connect both power steering connectors.



Zip tie the wires along the dash.



Feed the ignition wires between the dash bar and the ignition switch.



Connect the wires to the ignition switch. Manual will have 2 plugs.



Push the mirror turn signal wires through the mirror mount (may change to the front of the vehicle).



Loosely zip tie the gauge cluster to the gauge mounts (may not be in the original location)

Tilt the cluster and install the connector.



Feed the turn signal wires under the gauge cluster and zip tie to the dash bar.

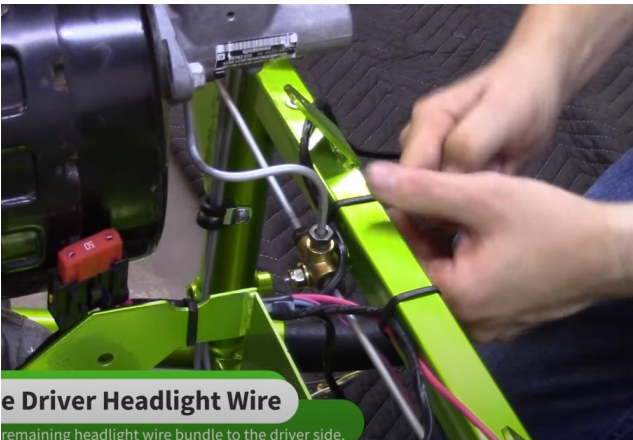
Pull the front wiring over the top of the steering rack and zip tie the wires to the battery box.



Guide the wires towards the passenger side, leaving behind the horn wire and the left headlight wire bundle.

Zip tie the passenger side wire bundle to the front bar.

Pull the left headlight wire bundle toward the left side and zip tie in place.



Direct the wires to the corresponding side.

Video 18 (Preparing the radiator)

Place the fan on top of the radiator. The wires should point towards the top.



Insert the 4 plastic angle brackets.

Use a plastic mount tie to mark the hole for each angle bracket.

Remove the angle brackets and use a plastic tie to install the foam pads. Apply a little pressure to make sure the foam pads are secure.

Re-install the 4 angle brackets.

Slide a spring onto each tie and install the ties. The small end of the spring goes towards the bracket.



Lift the radiator and push the ties all the way through the radiator.



On the front side of the radiator, place a foam pad on each tie.

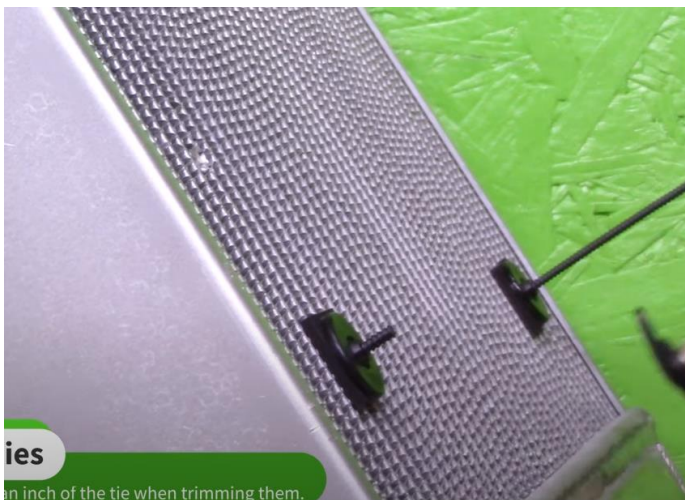
Then push the retaining disk down against the foam pad.



Turn the radiator on its side and tighten all 4 ties.



Trim the ties leaving approximately ½ inch sticking out of the retainer disk.



Find the passenger side hose in the stage 1 hardware box.

Mark the center line of the elbow.

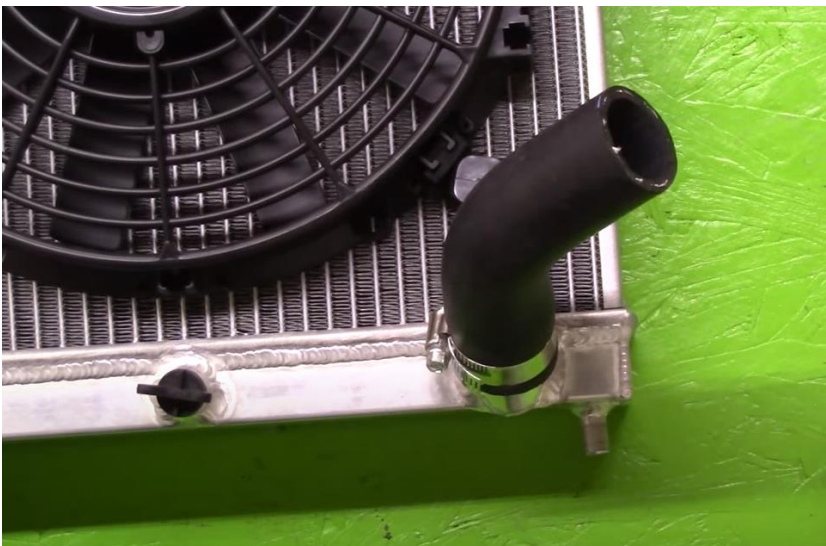


Measure and mark 3 inches out on both sides of the centerline mark and wrap masking tape at these marks.



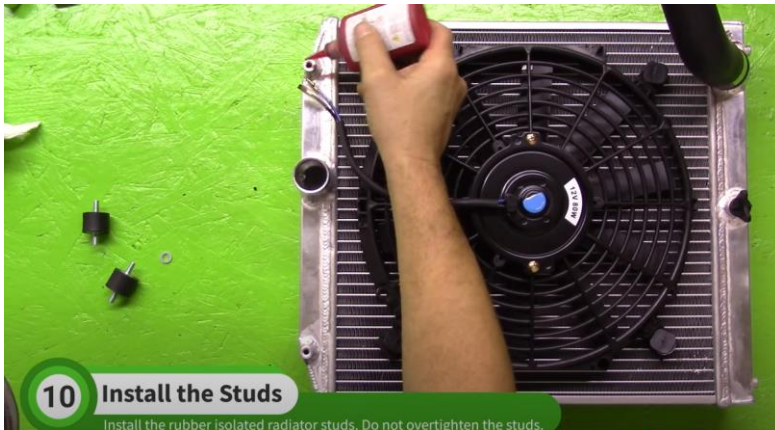
Cut the hose inside the masking tape.

Place this hose on the lower radiator tube. It should angle out as shown.



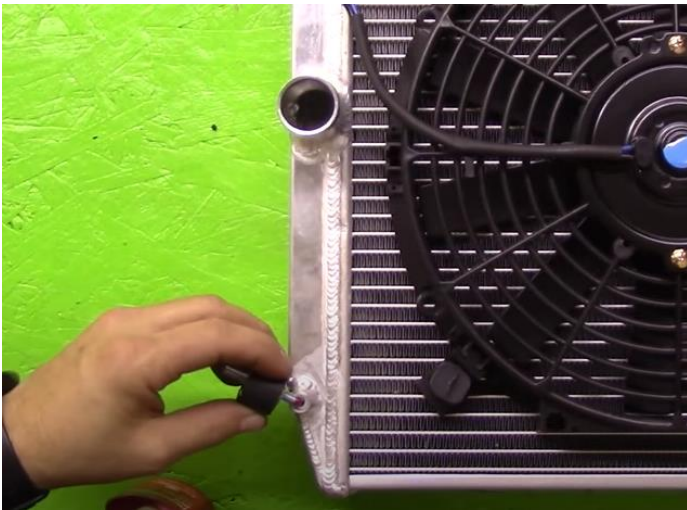
Clamp the hose in place.

Apply thread locker to the radiator mount holes.



Slide a washer onto one side of the rubber isolator stud and apply additional thread locker.

Screw the stud into the radiator. Do not over tighten as you may tare the rubber from the stud. Repeat for the other stud.



Check to make sure the drain plug is fully seated. Do not over tighten it.

Cut the connectors from the end of the fan wires.

Crimp a ¼ inch ring terminal onto the end of the black wire.

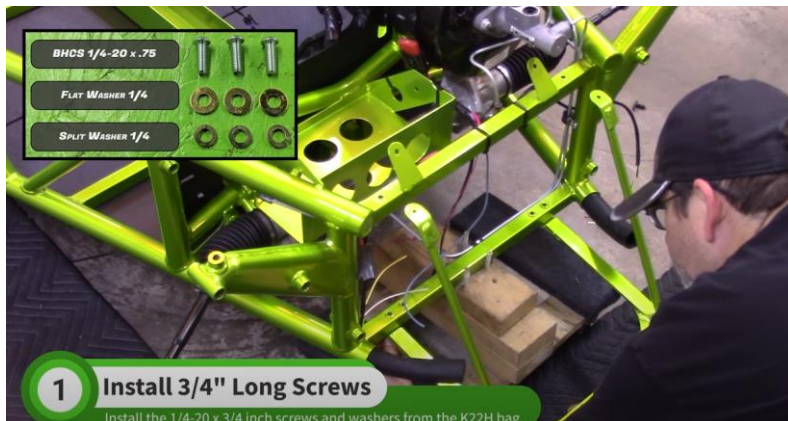
Crimp a spade connector onto the other wire.



Video 19 (Installing the radiator mount structure)

Place the bottom of the radiator support structure under the lower front square tube.

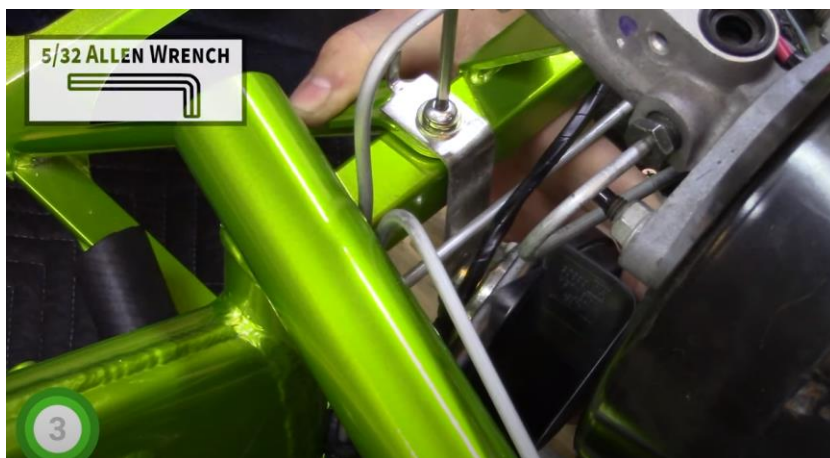
Loosely install 2 of the 3/4 inch long screws and washers from the K22H baggie.



Install the remaining 3/4 inch screw into the upper passenger side mount.



Use the 1 inch long screw and washer to attach the donor cars horn to the driver side mount.



Tighten all of the screws with a 5/32 allen wrench.

Use a 10mm wrench to loosen the horn nut.

Turn the horn to where the opening points towards the ground and the connector points to the passenger side.



Tighten the nut and connect the horn wires.

Push and twist the rubber radiator grommets from the K22H bag into the radiator mount.

